



FIGURE 1

BOTH EYES OF THE PRESENCE SENSOR MUST BE BLOCKED. HOLD A PIECE OF PAPER APPROXIMATELY 6 TO 8 INCHES BELOW THE BEA SENSOR.

RETRAINING OF THE WINDOW'S DC-3 CONTROLLER PCB

To retrain the control PCB you must:

1. Turn off the "MAIN POWER" switch and leave the power off for ten (10) seconds.
2. Manually close the door.
3. Hold a piece of paper under the BEA sensor as shown above (Figure 1).
4. While blocking the sensor eyes press and hold the "BEAM TEST" button and turn the "MAIN POWER" switch back on. **NOTE: THE DOOR WILL OPEN 2 OR 3 INCHES AND CLOSE HARD.**
5. Continue blocking the sensor eyes and holding the "BEAM TEST" button until the window starts to open the second time. Then release the button and remove the paper from beneath the sensor. **NOTE: MAKE SURE THAT YOU ARE NOT STANDING IN THE WAY OF THE SENSOR BEAM. The door will open fast and hit the bumper. It will be followed by a cycling of the window's operations. Allow the window to cycle about 8 to 10 times.**
6. Turn the power off to the window. Wait 10 seconds then restart the window.
7. Check for normal operations.